



UNDER REVIEW

15.05.21 AJS

D4503-1 UPPER DOOR SKIN

- NOTES:**
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.032
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.96 lbs
 - 8) ALL DIMENSIONS AND FEATURES NOT SHOWN TO BE DEFINED PER
DRAWING FILE "D4503-1-REVC.DXF"
 - 9) FORM PART TO FINAL SHAPE AT NEXT ASSY

C	7.00 DIM WAS 6.73 8.25 DIM WAS 8.00.	AJS	14.03.24
B	COMPLETE REDESIGN SEE REV. A FOR DETAILS.	AJS	12.09.11
A	NEW ISSUE	AJS	12.03.02
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	A.P.	DRAWING NO.	REV. C
MFG. APPR.		D4503	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		UPPER DOOR SKIN	NTS
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